WPT®
POWER

Water Cooled Brakes

Spring-Released

WPT® Water Cooled Brakes (WCB) are a high energy absorbing solution used for dynamic tensioning. The design of the internal water flow and copper alloy wear plates allow for excellent heat dissipation. WCB's are well suited for applications where a heavy-duty continuous slip tensioning is needed such as drawworks, mooring winches, dynamometers, paper converting, uncoilers and yarders.

- Available in air or hydraulic actuation
- Standard mounting hole pattern for OEM applications, rebuilds, or retrofits
- O-ring water jacket design allows for fast, easy field service
- Full Marine Corrosion Package available, see pg. 8
- Type approval certification available: DNV & ABS *(Others available on request)*

Specifications

Model	Torque Rating[1]		Heat Dissipation[2] Capacity	Freshwater[2] Flow (minimum)	Maximum Speed		Total Weight	Hub & Drive Plate Weight	Hub & Drive Plate Inertia
	Medium Coefficient[3]	High Coefficient[3]			Free-Wheel	Slip			
	lbf·in (N·m)	lbf·in (N·m)	hp (kW)	gpm (L/min)	r/min	r/min	lb (kg)	lb (kg)	lb·ft² (kg·m²)
118	47,200 (5330)	72900 (8240)	144 (107)	14.4 (54.5)	1910	1270	400 (180)	88 (40)	21 (0.88)
218	94,300 (10700)	146,000 (16500)	290 (216)	29.0 (110)	1910	1270	590 (270)	180 (80)	42 (1.8)
318	142,000 (16000)	219,000 (24700)	430 (321)	43.0 (163)	1910	1270	800 (360)	280 (130)	66 (2.8)
418	189,000 (21300)	292,000 (32900)	580 (433)	58.0 (220)	1910	1270	990 (450)	350 (160)	84 (3.5)
124	126,000 (14200)	194,000 (21900)	325 (242)	32.5 (123)	1450	970	840 (380)	200 (89)	79 (3.3)
224	251,000 (28400)	388,000 (43900)	650 (485)	65.0 (246)	1450	970	1,300 (590)	430 (200)	160 (6.8)
324	377,000 (42600)	583,000 (65800)	970 (723)	97.0 (367)	1450	970	1,700 (780)	650 (300)	260 (11)
424	503,000 (56800)	777,000 (87800)	1,300 (969)	130 (492)	1450	970	2,100 (960)	860 (390)	370 (15)
136	373,000 (42100)	576,000 (65100)	780 (582)	78.0 (295)	950	640	2,500 (1200)	500 (230)	410 (17)
236	746,000 (84200)	1,150,000 (130000)	1,560 (1160)	156 (591)	950	640	3,700 (1700)	940 (430)	820 (34)
336	1,120,000 (126000)	1,730,000 (195000)	2,340 (1750)	234 (886)	950	640	4,900 (2200)	1,300 (600)	1,200 (51)
436	1,490,000 (168000)	2,300,000 (260000)	3,120 (2330)	312 (1180)	950	640	6,400 (2900)	1,900 (840)	1,700 (73)

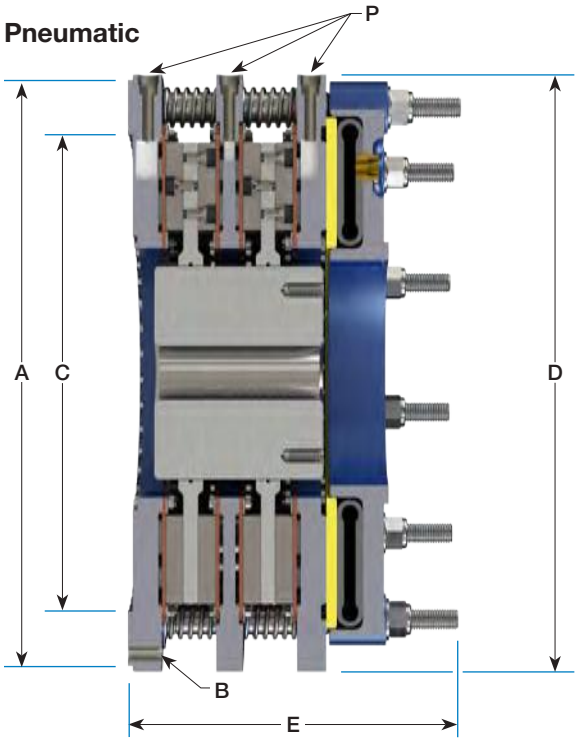
[1] Pneumatic Rated Actuator Pressure: 100 psi (7 bar) All sizes Pneumatic Max Actuator Pressure: 130 psi (9 bar) All sizes
Hydraulic Rated Actuator Pressure: 18" = 330 psi (23 bar), 24" = 380 psi (26 bar), 36" = 410 psi (28 bar)
Hydraulic Max Actuator Pressure: 18" = 430 psi (30 bar), 24" = 490 psi (34 bar), 36" = 530 psi (37 bar)
Torque is directly proportional to the actuator pressure applied.

[2] Flow and heat dissipation ratings are for parallel water flow through the jackets. Rated heat dissipation requires a freshwater flowrate of 1 gpm for every 10 hp (one liter per minute for every 2 kW) and are based upon a 50°F (28°C) temperature rise between the inlet and outlet. The outlet water temperature should not exceed 170°F (77°C). Maximum static inlet water pressure is 45 psi (3.1 bar) for the 18"/24"and 40 psi (2.8 bar) for the 36". Maximum dynamic inlet / outlet water pressure is 60 psi (4.1 bar) / 20 psi (1.4 bar) for all sizes. Ethylene Glycol is the recommended coolant additive. At 50% concentration in water, the required flowrate is 1.5 times the freshwater flowrate, due to the reduced specific heat of the solution. Seawater may be used as a coolant, with the same flow characteristics as with freshwater, and purging with freshwater after each use.

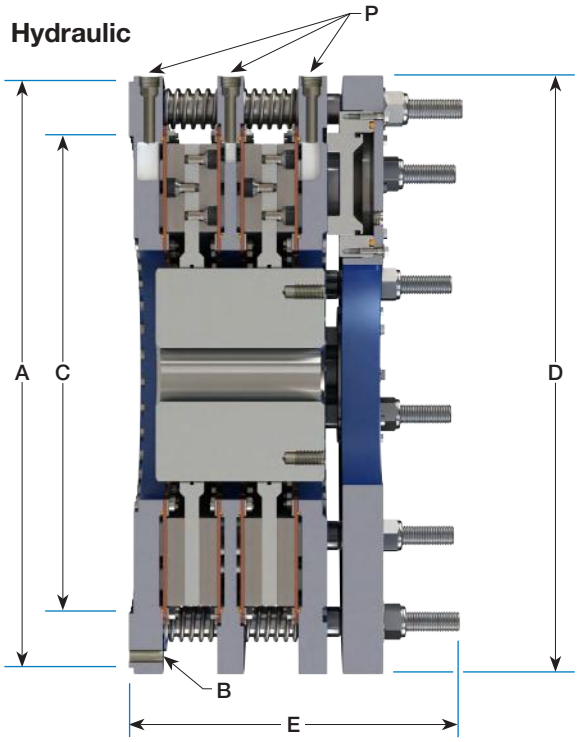
[3] Low Coefficient and Extra-High Coefficent Friction Material offerings are available.

Contact WPT Power for final selection, product flexibility, application guidance and approval. Certified prints available on request. Dimensions and Specifications are considered as reference only and subject to change.

Pneumatic



Hydraulic



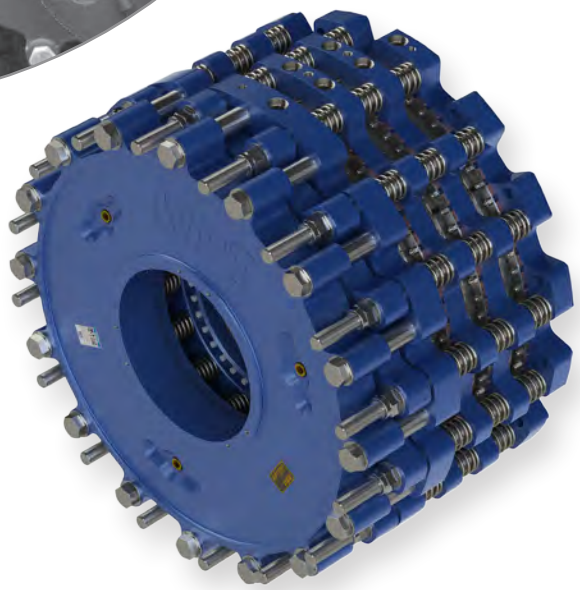
Dimensions

Model	A[2] +0.000/-0.003 (+0.00/-0.08)	B			C +0.003/-0.000 (+0.08/-0.00)	P	D	E	Bore Range[3]	
		Hole Circle	Diameter	Qty[1]					Minimum	Maximum
	in (mm)	in (mm)	in (mm)		in (mm)	NPT	in (mm)	in (mm)	in (mm)	in (mm)
118	23.250 (590.55)	22.00 (558.8)	21/32 (16.7)	10	18.250 (463.55)	1/2	23 5/8 (600.1)	9 3/4 (247.3)	2.25 (57.2)	5.34 (135.7)
218								13 1/8 (331.8)	2.25 (57.2)	5.34 (135.7)
318								17 3/8 (441.3)	2.25 (57.2)	5.34 (135.7)
418								21 5/8 (548.6)	2.25 (57.2)	5.34 (135.7)
124	29.998 (761.95)	28.75 (730.3)	21/32 (16.7)	10	24.375 (619.13)	3/4	30 5/8 (777.9)	11 1/4 (284.2)	2.75 (69.9)	7.00 (177.8)
224								17 1/8 (435.0)	2.75 (69.9)	7.00 (177.8)
324								24 1/8 (612.8)	2.75 (69.9)	7.00 (177.8)
424								30 3/4 (779.5)	2.75 (69.9)	7.00 (177.8)
136	44.498 (1130.25)	42.00 (1066.8)	1 1/16 (27.0)	14	18.375 (466.73)	1 1/4	44 7/8 (1139.8)	17 1/4 (439.0)	4.00 (101.6)	10.13 (257.2)
236								20 3/4 (527.9)	5.00 (127.0)	10.13 (257.2)
336								27 1/2 (699.4)	7.00 (177.8)	10.13 (257.2)
436								35 (889.9)	7.50 (190.5)	10.13 (257.2)

[1] 18" and 24" brakes have (10) mounting holes based on a (12) hole pattern. 36" brakes have (14) mounting holes based on a (16) hole pattern. (2) holes omitted for coolant inlets/outlets
[2] 36" brakes: +0.000/-0.005 (+0.00/-0.13)
[3] Maximum bores shown are with a standard square key. Contact WPT Power for bore sizes exceeding those shown.

Contact WPT Power for final selection, product flexibility, application guidance and approval. Certified prints available on request. Dimensions and Specifications are considered as reference only and subject to change.

Spring-Applied



WPT® Water Cooled Spring Applied Brakes are a high energy absorbing solution used as a dynamic tensioning, static holding, or emergency stop brake. These brakes are spring-applied and released through pneumatic or hydraulic pressure. The WCB Spring Applied Brake is ideal for applications that require dissipation of large thermal loads such as marine winches, drilling rig drawworks, and logging equipment.

- Available in air or hydraulic release
- Standard mounting hole pattern for OEM applications, rebuilds, or retrofits
- O-ring water jacket design allows for fast, easy field service
- Full Marine Corrosion Package available, see pg. 8
- Type approval certification available: DNV & ABS *(Others available on request)*
- Dual actuation available

Specifications

Model	Torque Rating[1]		Heat Dissipation[2] Capacity	Freshwater[2] Flow (minimum)	Maximum Speed		Total Weight	Hub & Drive Plate Weight	Hub & Drive Plate Inertia
	Medium Coefficient[3]	High Coefficient[3]			Free-Wheel	Slip			
	lbf·in (N·m)	lbf·in (N·m)	hp (kW)	gpm (L/min)	r/min	r/min	lb (kg)	lb (kg)	lb·ft² (kg·m²)
118	46,600 (5260)	71,900 (8130)	144 (107)	14.4 (54.5)	1,910	1,270	600 (270)	88 (40)	21 (0.88)
218	86,600 (9790)	134,000 (15100)	290 (216)	29.0 (110)	1,910	1,270	790 (360)	180 (80)	42 (1.8)
318	120,000 (13600)	186,000 (21000)	430 (321)	43.0 (163)	1,910	1,270	1,000 (450)	280 (130)	66 (2.8)
418	148,000 (16700)	229,000 (25800)	580 (433)	58.0 (220)	1,910	1,270	1,200 (540)	350 (160)	84 (3.5)
124	127,000 (14300)	196,000 (22100)	325 (242)	32.5 (123)	1,450	970	1,300 (590)	200 (89)	79 (3.3)
224	238,000 (26900)	368,000 (41600)	650 (485)	65.0 (246)	1,450	970	1,700 (790)	430 (200)	160 (6.8)
324	334,000 (37800)	516,000 (58300)	970 (723)	97.0 (367)	1,450	970	2,200 (980)	650 (300)	260 (11)
424	415,000 (46900)	642,000 (72600)	1,300 (969)	130 (492)	1,450	970	2,600 (1200)	860 (390)	370 (15)
136	391,000 (44100)	604,000 (68200)	780 (582)	78.0 (295)	950	640	2,500 (1200)	500 (230)	410 (17)
236	755,000 (85200)	1,170,000 (132000)	1,560 (1160)	156 (591)	950	640	3700 (1700)	940 (430)	820 (34)
336	1,090,000 (123000)	1,690,000 (191000)	2,340 (1750)	234 (886)	950	640	4,900 (2200)	1,300 (600)	1,200 (51)
436	1,400,000 (158000)	2,170,000 (245000)	3,120 (2330)	312 (1180)	950	640	6,400 (2900)	1,900 (840)	1,700 (73)

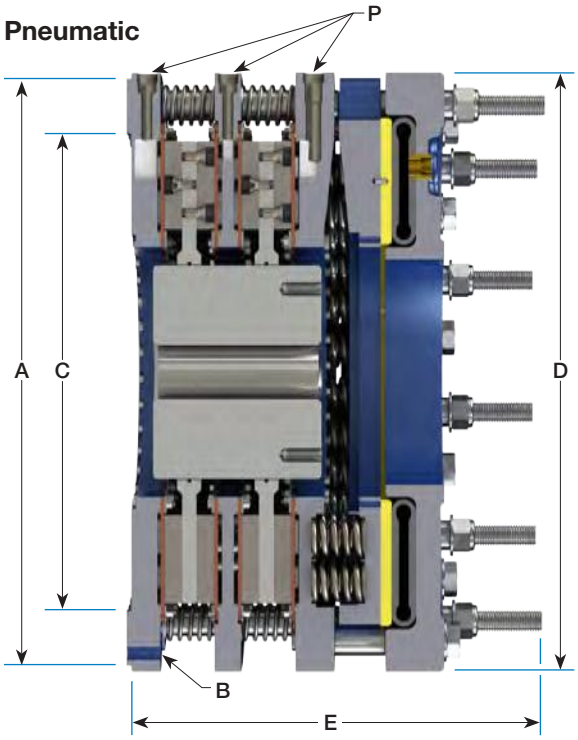
[1] Pneumatic Rated Actuator Release Pressure: 115 psi (7.9 bar) Approximately, All sizes Pneumatic Max Actuator Release Pressure: 130 psi (9 bar) All sizes
Hydraulic Rated Actuator Release Pressure: 18" = 330 psi (23 bar), 24" = 380 psi (26 bar), 36" = 410 psi (28 bar)
Hydraulic Max Actuator Release Pressure: 18" = 430 psi (30 bar), 24" = 490 psi (34 bar), 36" = 530 psi (37 bar)
Torque is inversely proportional to the actuator pressure applied.

[2] Flow and heat dissipation ratings are for parallel water flow through the jackets. Rated heat dissipation requires a freshwater flowrate of 1 gpm for every 10 hp (one liter per minute for every 2 kW) and are based upon a 50°F (28°C) temperature rise between the inlet and outlet. The outlet water temperature should not exceed 170°F (77°C). Maximum static inlet water pressure is 45 psi (3.1 bar) for the 18"/24"and 40 psi (2.8 bar) for the 36". Maximum dynamic inlet / outlet water pressure is 60 psi (4.1 bar) / 20 psi (1.4 bar) for all sizes. Ethylene Glycol is the recommended coolant additive. At 50% concentration in water, the required flowrate is 1.5 times the freshwater flowrate, due to the reduced specific heat of the solution. Seawater may be used as a coolant, with the same flow characteristics as with freshwater, and purging with freshwater after each use.

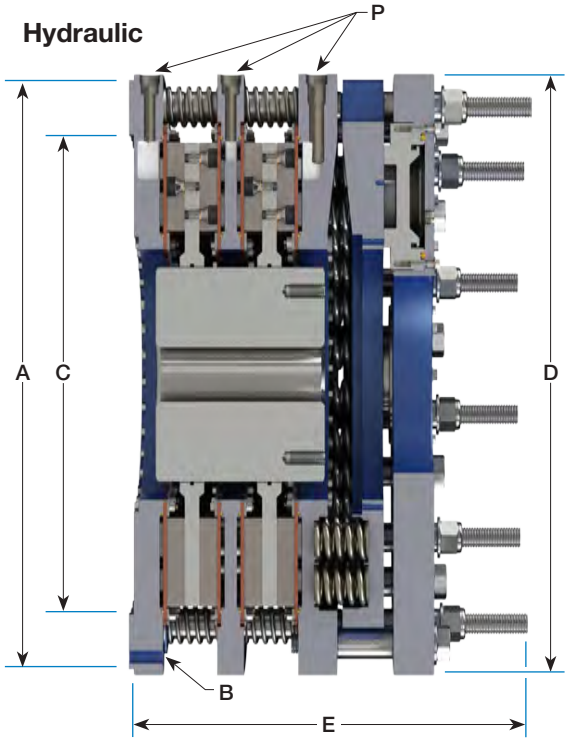
[3] Low Coefficient and Extra-High Coefficent Friction Material offerings are available.

Contact WPT Power for final selection, product flexibility, application guidance and approval. Certified prints available on request. Dimensions and Specifications are considered as reference only and subject to change.

Pneumatic



Hydraulic



Dimensions

Model	A[2] +0.000/-0.003 (+0.00/-0.08)	B			C +0.003/-0.000 (+0.08/-0.00)	P	D	E	Bore Range[3]	
		Hole Circle	Diameter	Qty[1]					Minimum	Maximum
	in (mm)	in (mm)	in (mm)		in (mm)	NPT	in (mm)	in (mm)	in (mm)	in (mm)
118	23.250 (590.55)	22.00 (558.8)	21/32 (16.7)	10	18.250 (463.55)	1/2	23 5/8 (600.1)	10 3/4 (273.1)	2.25 (57.2)	5.34 (135.7)
218								14 1/8 (358.8)	2.25 (57.2)	5.34 (135.7)
318								18 3/8 (466.7)	2.25 (57.2)	5.34 (135.7)
418								22 5/8 (574.7)	2.25 (57.2)	5.34 (135.7)
124	29.998 (761.95)	28.75 (730.3)	21/32 (16.7)	10	24.375 (619.13)	3/4	30 5/8 (777.9)	15 1/4 (387.4)	2.75 (69.9)	7.00 (177.8)
224								21 1/8 (536.6)	2.75 (69.9)	7.00 (177.8)
324								28 1/8 (714.4)	2.75 (69.9)	7.00 (177.8)
424								34 3/4 (882.7)	2.75 (69.9)	7.00 (177.8)
136	44.498 (1130.25)	42.00 (1066.8)	1 1/16 (27.0)	14	18.375 (466.73)	1 1/4	44 7/8 (1139.8)	21 7/8 (555.6)	4.00 (101.6)	10.13 (257.2)
236								25 3/8 (644.5)	5.00 (127.0)	10.13 (257.2)
336								32 1/8 (816.0)	7.00 (177.8)	10.13 (257.2)
436								39 5/8 (1006.5)	7.50 (190.5)	10.13 (257.2)

[1] 18" and 24" brakes have (10) mounting holes based on a (12) hole pattern. 36" brakes have (14) mounting holes based on a (16) hole pattern. (2) holes omitted for coolant inlets/outlets
[2] 36" brakes: +0.000/-0.005 (+0.00/-0.13)
[3] Maximum bores shown are with a standard square key. Contact WPT Power for bore sizes exceeding those shown.

Contact WPT Power for final selection, product flexibility, application guidance and approval. Certified prints available on request. Dimensions and Specifications are considered as reference only and subject to change.

WPT®
POWER

Global resource network

Our qualified distributor network provides responsive and knowledgeable sales and technical support worldwide. WPT's customer care approach ensures your product needs will be met quickly and with minimum downtime – when and wherever you are.

Distributed by:

ARTEN FREIOS & EMBREAGENS LTDA
Fone: 11 5594-8333
E-mail: arten@arten.com.br
Internet: www.arten.com.br

WPT Power Corporation
1600 Fisher Road
Wichita Falls, Texas 76305
U.S.A.

P.O. Box 8148
Wichita Falls, Texas 76307

+1 940-761-1971 Phone
WPTpower.com

WPT Power (Shanghai) Ltd.
No. 3-4 Building
669 MinTa Road
Songjiang, Shanghai, PRC
201617

+86-21-57847560 Phone
WPTpower.com.cn

WLB-OM-000 D