

GLOBAL LEADING EXPERTS

Name: DEB-0100-010-MS-MAR

## **Disc Brake: BSFI 100 MONOspring**

Date: 24.04.2012 Revision: F CALIPER CLAMPING FORCE 1) BRAKING LOSS OF OPERA-BALAN-PAD TYPE FORCE 2) FORCE SURFACE [N] TING CING PRESSURE PRESSURE PER 1MM PRESSURE 3) 1) 4) MIN MIN MAX [N] [%] MPa MPa [N/mm<sup>2</sup>] **BSFI 105** 500 560 400 7.0 14.5 1.50 0.16 - 0.25 800 13.0 14.5 3.00 0.34 - 0.51 **BSFI 110** 1,000 1,125 1,200 8.0 14.5 4.50 0.49 - 0.75 **BSFI 115** 1,500 1,650 0.67 - 1.02 **BSFI 120** 2,000 2,250 1,600 12.0 14.5 6.00 **BSFI 125** 2,500 2,800 2,000 8.5 14.5 7.49 0.84 - 1.27 7.0 14.5 8.99 1.00 - 1.52 **BSFI 130** 3,000 3,350 2,400

<sup>1)</sup> All figures are based on 1 mm air gap (total)

<sup>2)</sup> Braking force is based on a min clamping force, nominal coefficient of friction  $\mu$  = 0.4 and 2 brake surfaces.

<sup>3)</sup> The operating pressure is the minimum needed for operating the brake

<sup>4)</sup> Pad pressure for organic / sintered pads respectively (based on max. clamping force)

TECHNICAL DATA AND CALCULATION **FUNDAMENTALS** 



## **Disc brake: BSFI 100 MONOspring**

## **Specification**

## BRAKING TORQUE

The braking torque M<sub>B</sub> is calculated from following formula where: a is the number of brakes acting on the disc F<sub>B</sub> is the braking force according to table above [N] or calculated from formula D<sub>0</sub> is the brake disc outer diameter [m]

The actual braking torque may vary depending on adjustment of brake and friction coefficient.

$$M_{B} = a \cdot F_{B} \cdot \frac{(D_{0} - 0.023)}{2} [Nm]$$
$$F_{B} = F_{C} \cdot 2 \cdot \mu$$

CALCULATION FUNDAMENTALS

	MONOSPRING
Weight of caliper without bracket:	Approx. 7 kg
Overall dimensions:	131 x 129 x 147 mm
Pad width (width for heat calculation):	56 mm (organic) 53 mm (sintered)
Pad area: (organic)	3350 mm² (*)
Max. wear of pad: (organic)	4 mm (*) (=7.0 mm thick)
Pad area: (sintered)	2205 mm <sup>2</sup> (*)
Max. wear of pad: (sintered)	4 mm (*) (=7.0 mm thick)
Nominal coefficient of friction:	μ = 0.4
Total piston area - each caliper half:	334 cm <sup>2</sup>
Total piston area - each caliper:	334 cm <sup>2</sup>
Actuating time (guide value for calculation):	0.4 sec
Pressure connection/port:	1/8" BSP
Recommended pipe size:	6 mm
Maximum operating pressure	23.0 MPa
Operating temperature range - general	from -20°C to +70°C

(For temperatures outside this range contact Svendborg Brakes)

(\*) On each brake pad.